



**BWSC Generation Services Ltd UK Safety Rules  
Acceptor - Hot Work**

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Part A	Pass Mark 9		Score _____ of 9
Part B	Pass Mark 41	Referral 40- 36	Score _____ of 45

The person named below has been trained and assessed as an Acceptor – Hot Work under BWSC GS Ltd UK Safety rules and have signed to acknowledge they accept the responsibilities associated with the role

Their name will be entered in that category of authorisation on the NiSoft database for a period of: -

6 months / 2 years (delete as appropriate)

Name	Company	Signature
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**Trainer Comments**

Note – Records of any failures should be sent to Admin for Archiving If a person re sits an assessment and subsequently passes both assessments should be sent to admin for archiving

Trainer Name	Trainer Signature	Date

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### Part A

**Any question incorrectly answered in Section A will result in a referral with your examiner after the test.**

**For each question, please circle TRUE or FALSE as applicable.**

**The following must be in place prior to Hot Work commencing: - Circle True or False**

1	Valid Hot Work Certificate displayed at the location of the Hot Work	TRUE	FALSE
2	Safety Document accepted by an Acceptor Hot Work and Hot Work Certificate signed	TRUE	FALSE
3	Trained fire watch person in attendance at the hot work location	TRUE	FALSE
4	All precautions in place as stated on the Hot Work Certificate	TRUE	FALSE
5	All members of the working party trained as fire watch and in Hot Work	TRUE	FALSE

**Which of the following statements is true or false: - Circle to True or False**

6	If the Hot Work Certificate expires Hot Work may continue with the agreement of the Safety Controller	TRUE	FALSE
7	To receive a Safety Document for Hot Work you need to be an Acceptor Power Plant and an Acceptor Hot Work	TRUE	FALSE
8	The Acceptor Hot Work ensures a Fire Watch is maintained for a minimum of 60 minutes after all hot work has ceased	TRUE	FALSE
9	The Fire Watch Person shall maintain the fire watch when welder takes a break	TRUE	FALSE

### Part B

**The following considerations must be made before allowing Hot Work at BWSC GS**

**Ltd locations: -**

Circle True or False

1	Moving the work to the workshop or other Designated Hot Work area	TRUE	FALSE
2	Practical alternative to hot work	TRUE	FALSE

**The following activities are classified as Hot Work at BWSC GS Ltd locations: -**

3	Grinding Metalwork	TRUE	FALSE
4	Using a butane soldering torch	TRUE	FALSE
5	Mechanical Bolting	TRUE	FALSE
6	Hand Filing	TRUE	FALSE
7	Brazing	TRUE	FALSE
8	Trimming Scaffold Poles with a grinder	TRUE	FALSE
9	Dousing any flames with water to keep the work cool	TRUE	FALSE
10	Bolting instead of welding	TRUE	FALSE
11	Threaded pipe rather than soldering	TRUE	FALSE
12	Grinding instead of oxy-acetylene cutting	TRUE	FALSE
13	Hand filing instead of grinding	TRUE	FALSE

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14	Soldering instead of brazing	TRUE	FALSE
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**The following hazards are specifically associated with Hot Work: - Circle True or False**

15	Fire/Explosion	TRUE	FALSE
16	Drowning	TRUE	FALSE
17	Oxygen Depletion	TRUE	FALSE
18	Cramp	TRUE	FALSE
19	Burns	TRUE	FALSE
20	Exposure to Moving parts	TRUE	FALSE
21	Poisonous Fumes/Vapours	TRUE	FALSE

**Which of the following are responsibilities of the Acceptor - Hot Work: -**

Circle True or False

22	Designates a trained fire watch person	TRUE	FALSE
23	Ensures a fire watch is maintained for a minimum of 90 minutes after all hot work has ceased	TRUE	FALSE
24	Carries the Fire watch Certificate with him at all times	TRUE	FALSE
25	Considers alternatives to hot work as part of the work planning process	TRUE	FALSE
26	Ensures the control measures on the Hot work Certificate are maintained during Hot Work and Fire Watch periods	TRUE	FALSE

**If the requirement for Hot Work is identified during the work process the following shall be carried out: -**

Circle True or False

27	Hot Work to continue under the supervision of the Permit Acceptor	TRUE	FALSE
28	Work to cease until a new Permit, Risk Assessment, Method Statement and Hot Work Certificate issued	TRUE	FALSE
29	Hot Work to start immediately and a new Hot Work Certificate required for the next shift	TRUE	FALSE
30	Hot Work to continue with the agreement of the Permit Acceptor	TRUE	FALSE

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**Circle True or False for the following Statements: -**

31	Hot Work Assessment is carried out in the permit office by the Safety Controller	TRUE	FALSE
32	Hot Work assessment is carried out by the BWSC GS Ltd engineer responsible for the work	TRUE	FALSE
33	Hot work assessment is carried out at the point of work by an Appointed Person Hot work	TRUE	FALSE
34	The Hot work Certificate must be displayed at the point of work at all times	TRUE	FALSE
35	If additional monitoring in excess of the minimum 1 hour fire watch, it is the responsibility of the Plant Controller to decide how that monitoring is carried out	TRUE	FALSE
36	Minimum of 1 hour Fire Watch must be maintained on completion of Hot Work	TRUE	FALSE
37	The signed Hot Work certificate must be returned to the Permit Office immediately Hot Work is complete	TRUE	FALSE
38	When Hot Work is complete the Hot Work Certificate completion section is signed and left at the Hot Work Location	TRUE	FALSE
39	Fixed fire fighting equipment must be in place before Hot work commences	TRUE	FALSE
40	When minimum 1 hour fire watch is complete and the work area is sufficiently cool the completion section of the Hot Work Certificate should be signed and the certificate returned to the Permit Office	TRUE	FALSE

**Which of the following are responsibilities of the Fire Watch Person: -**

Circle True or False

41	Trained & Competent to use the available fire fighting Equipment	TRUE	FALSE
42	Remains at the Hot Work Location during breaks and on completion of the work only if directed by the Acceptor Hot Work	TRUE	FALSE
43	Maintain communications with the Control Room - be able to use the Site Radio	TRUE	FALSE
44	Assist the welder when instructed by the Acceptor Hot Work	TRUE	FALSE
45	Shall not carry out any other work while the hot work is in progress	TRUE	FALSE