

Production Control Quality requirements for welding Certificate



Certificate no. FC-3834-8959

The Production Control System at

Burmeister & Wain Scandinavian Contractor A/S

Gydevang 35 -37
3450 Allerød
Denmark

fulfills the requirements of

DS/EN ISO 3834-2:2006

Quality requirements for fusion welding of metallic materials -
Part 2: Comprehensive quality requirements

The scope of the certification

Manufacturing of pressure parts and critical steel structures incl. process units with welded tubes and fittings.

Departments, sites and basis for the certificate appears from enclosure 1.

Jesper
Christiansen
Certification Manager

Digitally signed by
Jesper Christiansen
Date: 2020.08.13
08:57:17 +02'00'

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Date of issue: 2020-09-05
Valid until: 2023-09-05
FIT no. 120-26405

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Certificate no. FC-3834-8959
Enclosure 1

Issued to:

Burmeister & Wain Scandinavian Contractor A/S

Gydevang 35 -37
3450 Allerød
Denmark

Departments:

Boiler Pressure Part

Boiler Field Service

BWSC Warehouse:

Håndværkervej 4 - 6
4230 Skælskør
Denmark

The certificate's area of application:

Products:

Product standards/specification:

Material groups acc. to ISO/TR 15608:

Welding processes acc. to ISO 4063:

Material thicknesses, mm:

Welding procedures:

Welding specifications:

- See certificate
- Harmonised Europeans standards and:
PED (Pressure Equipment Directory – Directive 2014/68/EU)
DKF 2002 (Danske Kraftværkers Fællesbetingelser for svejsearbejde på rørsystemer)
- 1.1, 1.2, 3.3, 4.2, 5.1, 5.2, 6.1, 6.2, 6.4, 8.1, 8.2, 8.3, 10.1, 10.2 and 43.
- 111, 135, 136, 138 and 141
- > 1,0 mm
- DS/EN ISO 15613 og DS/EN ISO 15614 serien
- DS/EN ISO 15609

Jesper Christiansen

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Certification Manager

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